

Product Change Notification

October 7, 2014

PCN issue number: 00100

Product Type: Slim audio cables, white

Change type: Manufacturing process and product color tone

Products affected by change:

Part Number	Part Description
10-00331	Cable, 1830 mm, 2.5 mm 4C 50-00081 slim audio plug to 5 mm tinned, 28 AWG, 30-00181, shielded, white
10-00332	Cable, 1830 mm, 3.5 mm 4C 50-00082 slim audio plug to 5 mm tinned, 28 AWG, 30-00181, shielded, white
10-00333	Cable, 1830 mm, 2.5 mm 50-00084 slim stereo plug to 5 mm tinned, 28 AWG, 30-00180, shielded, white
10-00334	Cable, 1830 mm, 2.5 mm 50-00083 slim mono plug to 5 mm tinned, 28 AWG, 30-00178, shielded, white
10-00335	Cable, 1830 mm, 3.5 mm 50-00085 slim mono plug to 5 mm tinned, 28 AWG, 30-00178, shielded, white
10-00336	Cable, 1830 mm, 3.5 mm 50-00086 slim stereo plug to 5 mm tinned, 28 AWG, 30-00180, shielded, white

Product specification change: None

Process change:

Tensility has redesigned the process with which the above part numbers are produced. The legacy version was assembled using a small inner mold to secure the solder joints, followed by a pre-molded sleeve for additional protection, strain relief and aesthetics. The new version's construction maintains the inner mold, but now applies an injection molded layer directly over the inner mold. The resulting product has greater bonding between the overmold and the wire, resulting in a significant increase in strain relief and improved solder joint stability. In addition the new version's overmold is of a more uniform diameter, providing a more attractive product without the superficial lumps that the legacy product would occasionally have.





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In addition to the process change, the color tone of the product has been changed. The new version of the cables have a warmer white color tone.



Reason for change:

These changes are being made to increase the reliability and consistency of the product as well as improving the manufacturing efficiency.

Anticipated impact on fit, form, function and reliability:

There will be no change to the fit or function of these products. The form will only be affected by the slight color change. The reliability of the product will be increased due to the more effective strain relief and increased solder joint stability.

Please direct all questions regarding this PCN to:

info@tensility.com 541-323-3228